



D21-TS:

The first step in testing the D21-TS controller is to confirm that there is 24 VAC powering the board (top left connections on the board). The airflow sensor is a device that protects the heater element section from overheating. If there is a lack of proper airflow, the controller and the airflow sensor will make the unit modulate proportionally with the airflow. This simply means that, if the element section is getting half of the needed airflow, the heater will work at half the capacity. This prevents overheating of the elements which would damage them. For testing purposes, remove the airflow sensor from the terminals A and A. When that airflow sensor is removed, the heater will still operate normally but without element protection (this is only for testing). Make sure you reconnect the airflow sensor after testing.

Next step is to remove the two wires on the SSR + and – connections (top right connections on the controller) and jumper

those two connections. If there is a built-in duct temperature sensor connected to S and S, you can simply dial your set point on the blue potentiometer on the controller. If the red light never turns on, temporarily disconnect wires connected on S and S. The board can still operate, but only in an ON/OFF mode. The heater/red light should turn ON, if the potentiometer is set anywhere between 0 and 18 and OFF anywhere else. Again, if red light never turns on, the controller is defective and replacement is required. (**Note:** this feature is not implemented on board versions V3.1 and older).

If the heater is controlled remotely with a room or duct thermostat, simply set the potentiometer to position “R” (R for remote control). Note that this controller works only with thermistor stats.

